

Product: Pilfer – Proof **30 x 24 mm**
Bottle Neck finish: CE.T.I.E. GME 30.06

Shell Material

Al Composition	8011 / TZ-ASG 15
Al Condition	H14
Specific gravity g/cm ³	2.71
Tensile strength Rm MPa	120-160
Elongation. A50, % min	≥ 2
Anisotropy, % max	≤ 2
Material Thickness, mm	0.20 ± 0.01

Closure Characteristics

Outside diameter , mm	Ø 29.7 ± 0.3
Height, mm	24.2 ± 0.2
Inside diameter, mm	Ø 29.2 min
Weight without liner, g.	1.65 ± 5%
Internal lacquer type	Mod. polyester
External lacquer type	Mod. polyester

Resins obtained from monomers without any phenols or phthalates.

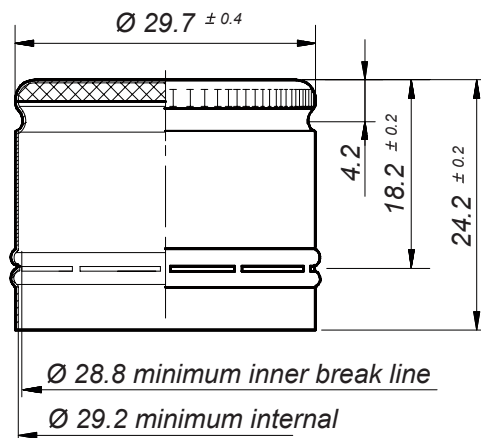
Recommended application details:	Head pressure force, N	1100-1300
	Side roller pressure force, N	70-120
	Undertuck roller pressure force, N	60-100
Removal Torque:	Bridges Breaking Torque, N.m.	0.70 – 1.80

NOTE: REMOVAL TORQUES ARE DEPENDANT ON VARIATIONS IN GLASS AND APPLICATION CONDITIONS.

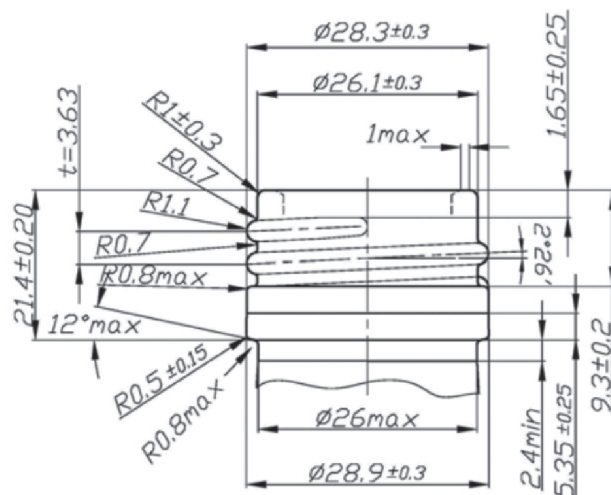
LINER

Liner material:	EPE or Saranex
Liner thickness, mm	1.8 ± 10%
Liner weight, g	0.25 - 0.30 ± 10%
User has to verify the closures suitability with the specific bottled product and to guarantee the absence of chemical and organoleptic alterations.	

Closure Drawing



Relevant Bottle Neck Drawing



Food Contact Approval

All materials intended to come into contact with food are in conformity with the European Community directives, the relevant national regulations and the relevant FDA requirements.

All products comply with Commission directive 94/62/EC concerning heavy metals.

All resins and additives used for inside lacquer production comply with the following Regulations:

Commission directive 2002/72/ EC of 6 August 2002 relating to plastic materials and articles intended to come into contact with foodstuffs.

FDA regulation; CFR 21, chapter 175.300 Resinous and polymeric coatings

Packaging specification

Quantity, pcs.	3 000 pcs
Box Dimension, mm	600 x 400 x 370 mm
Cardboard Type	Corrugated five layer cardboard
Polyethylene Sack	Polyethylene –non-toxic, antistatic
	<100 ppm Pb, Cd, HgCr⁺⁶
Adhesive Strip (Scotch)	50 mm
Product Identification	Labeling

Pallet type – Euro pallet

Dimension

1200 x 800 x*

* Height of the pallet may vary with customers' requirements

Outside packing

Stretch wrapped

Pallet identification

Labeling

Notes: Closures shall be stored in a well-ventilated place avoiding direct sunlight and strong odour at temperatures from 4° to 30°C for the period of 2 years after the date of production. Pallets are not stackable.