

Product: **Pre-threaded 31.5 x 24 mm DSL-S**
Bottle Neck finish: **CE.T.I.E. GME 30.06. EN 15543:2008**

Shell Material

Al Composition	EN AW-8011A
Al Condition	H14
Specific gravity g/cm ³	2,71
Tensile strength Rm MPa	110 - 150
Elongation. A50, % min	3,0
Anisotropy, % max	2,0
Material Thickness, mm	0,23 ±0,01

Closure Characteristics

Outside diameter , mm	Ø 31,5 ± 0,3
Height, mm	24,2 ± 0,2
Inside diameter, mm	Ø 31 min
Weight without liner, gr.	1,79 ± 1%
Internal lacquer type	Mod. polyester base

LINER Polyethylene drop-stop liner

Liner material:	HDPE
Density, g/cm ³	0,952

User has to verify the closures suitability with the specific bottled product and to guarantee the absence of chemical and organoleptic alterations.

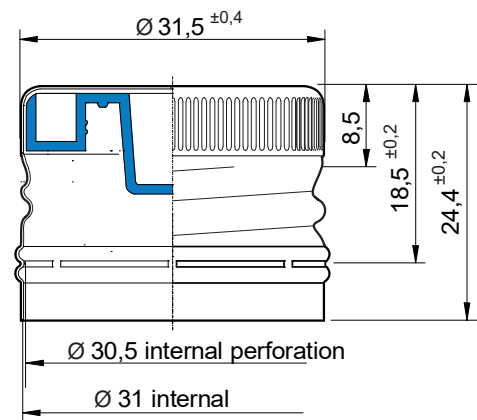
LINER - Polyethylene Drop Stop Liner

Liner material:	HDPE
Density, g/cm ³	0,952

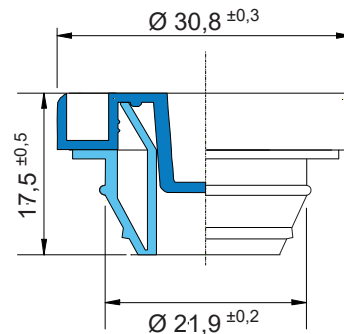
User has to verify the closures suitability with the specific bottled product and to guarantee the absence of chemical and organoleptic alterations.

Food Contact Approval: All materials intended to come into contact with food are in conformity with the European Community directives, the relevant national regulations and the relevant FDA requirements.

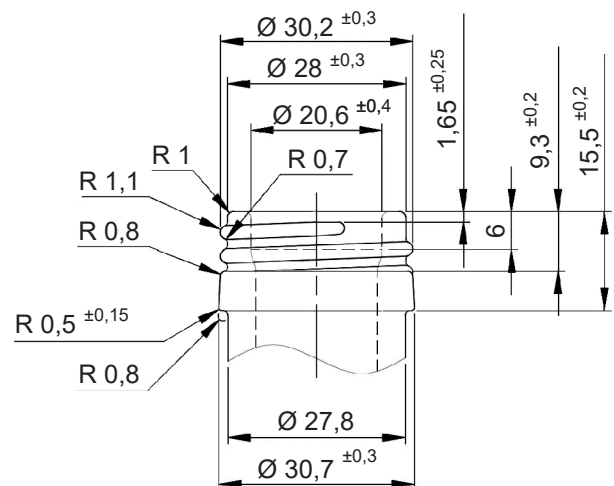
Closure Drawing



Liner Drawing



Relevant Bottle Neck Drawing



Packaging Specification

Quantity, pcs.	2 800 pcs	Pallet type – Euro pallet	Dimension 1200x800x*
Box Dimension, mm	600 x 400 x 370 mm		* Height of the pallet may vary with customers' requirements
Box weight	13,5 kg	Outside packing	Stretch wrapped
Cardboard Type	Corrugated five layer cardboard	Pallet identification	Labelling
Polyethylene Sack	Polyethylene –non-toxic, antistatic <100 ppm Pb, Cd, HgCr⁺⁶		
Adhesive Strip (Scotch)	50 mm		
Product Identification	Labelling		

Notes: Closures shall be stored in a well-ventilated place avoiding direct sunlight and strong odour for the period of 1 year. Pallets shall not be stacked.