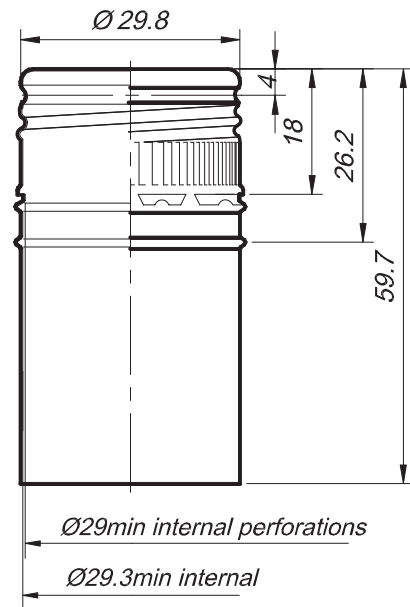


Product: Pilfer – Proof **30 x 60 mm wine**
Bottle Neck finish: **30 H 60 BVS**

Shell Material

Al Composition	EN AW 8011A
Al Condition	H14
Specific gravity g/cm ³	2.71
Tensile strength Rm MPa	110-150
Elongation. A50, % min	≥ 3
Anisotropy, % max	≤ 2
Material Thickness, mm	0.23 ± 0,01

Closure Drawing



Closure Characteristics

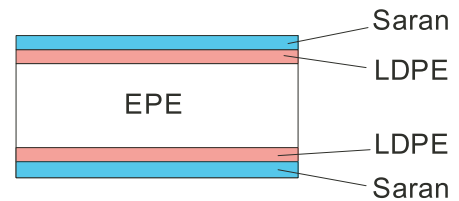
Outside diameter , mm	Ø 29.8
Height, mm	59.7 ± 0.2
Inside diameter, mm	Ø 29.3 min
Weight without liner, g.	4.07 ± 1%
Internal lacquer type	Mod. polyester
External lacquer type	Mod. polyester

Resins obtained from monomers without any phenols or phtalates.

LINER Foam (Expanded) Polyethylene (EPE)

Liner material:	Saran / EPE 300 / Saran
Liner thickness, mm	2.0 ± 10%
Liner weight, g	0.55 ± 1%
User has to verify the closures suitability with the specific bottled product and to guarantee the absence of chemical and organoleptic alterations.	

Liner Drawing



Food Contact Approval: All materials intended to come into contact with food are in conformity with the European Community directives, the relevant national regulations and the relevant FDA requirements.

All products comply with Commission directive 94/62/EC concerning heavy metals.

All resins and additives used for inside lacquer production comply with the following Regulations:

Commission directive 2002/72/ EC of 6 August 2002 relating to plastic materials and articles intended to come into contact with foodstuffs.

FDA regulation; CFR 21, chapter 175.300 Resinous and polymeric coatings

Packaging specification

Quantity, pcs.	1 100 pcs	Pallet type – Euro pallet	Dimension 1200 x 800 x*
Box Dimension, mm	600 x 400 x 370 mm		* Height of the pallet may vary with customers' requirements
Cardboard Type	Corrugated five layer cardboard	Outside packing	Stretch wrapped
Polyethylene Sack	Polyethylene –non-toxic, antistatic		
	<100 ppm Pb, Cd, HgCr⁺⁶		
Adhesive Strip (Scotch)	50 mm	Pallet identification	Labeling
Product Identification	Labeling		

Notes: Closures shall be stored in a well-ventilated place avoiding direct sunlight and strong odour for the period of 1 year. Pallets shall not be stacked.