

Product: **Pilfer – Proof 28 x 22 mm with 2 side splits**  
Bottle Neck finish: **DIN 6094-7**

#### Shell Material

Al Composition	<b>EN AW-8011A</b>
Al Condition	<b>H14, H24</b>
Specific gravity g/cm <sup>3</sup>	<b>2.71</b>
Tensile strength Rm MPa	<b>110-150</b>
Elongation. A50, % min	<b>≥ 3</b>
Anisotropy, % max	<b>≤ 2</b>
Material Thickness, mm	<b>0.20 ± 0,01</b>

#### Closure Characteristics

Outside diameter , mm	<b>∅ 28.2 ± 0.4</b>
Height, mm	<b>22 ± 0.2</b>
Inside diameter, mm	<b>∅ 28 ± 0.2</b>
Weight without liner, g.	<b>1.4 ± 5%</b>
Internal lacquer type	<b>Mod. polyester</b>
External lacquer type	<b>Mod. polyester</b>

Resins obtained from monomers without any phenols or phthalates.

#### Recommended application details:

Head pressure force, N	<b>1050 - 1200</b>
Side roller pressure force, N	<b>80 – 90</b>
Undertuck roller pressure force, N	<b>90 – 100</b>

#### Removal Torque:

Bridges Breaking Torque, N.m.	<b>0.70 – 1.50</b>
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**NOTE: REMOVAL TORQUES ARE DEPENDANT ON VARIATIONS IN GLASS AND APPLICATION CONDITIONS**

#### LINER

Liner material:	<b>Foam (Expanded) Polyethylene (EPE)</b>
Liner thickness, mm	<b>1.8 ± 10%</b>
Liner weight, g	<b>0.27 ± 1%</b>

User has to verify the closures suitability with the specific bottled product and to guarantee the absence of chemical and organoleptic alterations.

#### Food Contact Approval

All materials intended to come into contact with food are in conformity with the European Community directives, the relevant national regulations and the relevant FDA requirements.

All products comply with:

- Commission directive 94/62/EC concerning heavy metals.
- Regulation 1935/2004

All resins and additives used for inside lacquer production comply with the following Regulations:

- Commission directive 2002/72/ EC of 6 August 2002 relating to plastic materials and articles intended to come into contact with foodstuffs;
- Commission Directive 2005/79/EC of 18 November 2005 amending Directive 2002/72/EC relating to plastic materials and articles intended to come into contact with foodstuffs;
- FDA regulation; CFR 21, chapter 175.300 Resinous and polymeric coatings

#### Packaging specification

Quantity, pcs.	<b>4000</b>	Pallet type – Euro pallet	<b>Dimension</b> <b>1200 x 800 x*</b>
Box Dimension, mm	<b>600 x 400 x 370 mm</b>		* Height of the pallet may vary with customers' requirements
Cardboard Type	<b>Corrugated five layer cardboard</b>		
Polyethylene Sack	<b>Polyethylene –non-toxic, antistatic</b>	Outside packing	<b>Stretch wrapped</b>
Adhesive Strip (Scotch)	<b>50 mm</b>		
Product Identification	<b>Labelling</b>	Pallet identification	<b>Labelling</b>

**Notes:** Closures shall be stored in a well-ventilated place avoiding direct sunlight and strong odour for the period of 1 year.  
Pallets shall not be stacked.

#### Closure Drawing - 28x22\_32 (2SS)

