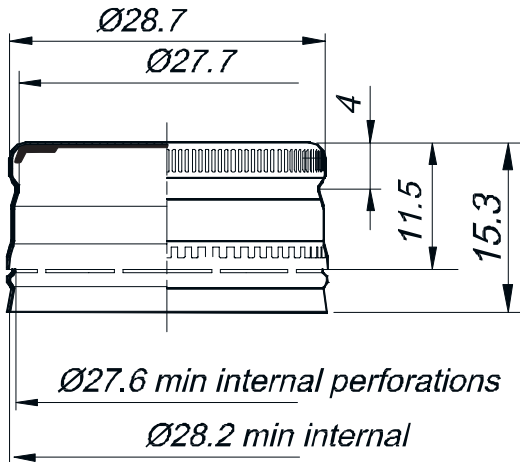


Product: Pilfer – Proof **28 x 15.4 mm**
Bottle Neck finish: DIN 6094-7; GME 305C; GF 305

Shell Material		Closure Drawing	
Al Composition	EN AW-3105		
Al Condition	H16		
Specific gravity g/cm ³	2.71		
Tensile strength Rm MPa	150-190		
Elongation. A50, % min	≥ 3		
Anisotropy, % max	≤ 2		
Material Thickness, mm	0.21±0,01		
Closure Characteristics			
Outside diameter , mm	Ø 28.7 ± 0.3		
Height, mm	15.4 ± 0.2		
Inside diameter, mm	Ø 28.5 ± 0.1		
Weight without liner, gr.	1.09 ± 1%		
Internal lacquer type	Mod. vinyl resin		
External lacquer type	Mod. polyester		
Resins obtained from monomers without any phenols or phthalates.			

Recommended application details:

Head pressure force, N	1800 – 2000
Side roller pressure force, N	60-70
Undertuck roller pressure force, N	60-70

Removal Torque:

Slip Torque, N.m.	0.6 – 1.2
Bridges Breaking Torque, N.m.	0.6 – 1.5

NOTE: REMOVAL TORQUES ARE DEPENDANT ON VARIATIONS IN GLASS AND APPLICATION CONDITIONS.

LINER			
Liner material:	PVC compound SVELON HL - white	Internal pressure	0.6 – 0.65 MPa
Liner weight, g	0.3 - 0.33	Max. Internal pressure	0.8 MPa
Pasteurization: approx. 20 min at 85°C / Hot filling: approx. 95°C with cooling			

User has to verify the closures suitability with the specific bottled product and to guarantee the absence of chemical and organoleptic alterations.

Food Contact Approval: All materials intended to come into contact with food are in conformity with the European Community directives, the relevant national regulations and the relevant FDA requirements.

All products comply with Commission directive 94/62/EC concerning heavy metals.

All resins and additives used for inside lacquer production comply with the following Regulations:

- Commission directive 2002/72/ EC of 6 August 2002 relating to plastic materials and articles intended to come into contact with foodstuffs.
- Council directive 78/142/EEC of 30 January 1978 on the approximation of the laws of the Member States relating to materials and articles which contain vinyl chloride monomer and are intended to come into contact with foodstuffs.
- FDA regulation; CFR 21, chapter 175.300 Resinous and polymeric coatings

Packaging specification

Quantity, pcs.	5 800	Pallet type – Euro pallet	Dimension 1200 x 800 x *
Box Dimension, mm	600 x 400 x 370 mm		* Height of the pallet may vary with customers' requirements
Box weight	9.6 kg		
Cardboard Type	Corrugated five layer cardboard	Outside packing	Stretch wrapped
Polyethylene Sack	Polyethylene –non-toxic, antistatic <100 ppm Pb, Cd, HgCr ⁺⁶		
Adhesive Strip (Scotch)	50 mm	Pallet identification	Labelling
Product Identification	Labelling		

Notes: Closures shall be stored in a well-ventilated place avoiding direct sunlight and strong odour for the period of 2 years. Pallets shall not be stacked.